

Safety Data Sheet

Revision date: 4/19/2013

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First-aid measures after eye contac	t : Irrigate eyes with large amounts of water for at least 15 minutes, while holding the eyelid(s)				
First aid managers offer ingestion	open. Seek medical attention if irritation persists.				
rst-aid measures after ingestion : Contact local poison control center or physician IMMEDIATELY.					
4.2. Most important sympto Symptoms/injuries after inhalation	 ms and effects, both acute and delayed May cause irritation to respiratory tract and lung damage if exposure is repeated or prolonged. Although unlikely, inhalation of fumes from heated material may cause metal fume fever, a flu- like illness characterized by delayed symptoms of cough, muscle pains chills and nausea. 				
Symptoms/injuries after skin contac					
Symptoms/injuries after eye contac	t : May cause mechanical irritation if exposed to large amounts of the dust.				
Symptoms/injuries after ingestion	: This product may cause gastrointestinal harm and nausea if it is swallowed.				
.3. Indication of any immed	diate medical attention and special treatment needed				
No additional information available					
SECTION 5: Firefighting m	easures				
5.1. Extinguishing media					
Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.				
Jnsuitable extinguishing media	: None.				
5.2. Special hazards arising	from the substance or mixture				
Fire hazard	: Fire produces oxides of magnesium, calcium and carbon.				
Explosion hazard	: None known.				
5.3. Advice for firefighters					
Protection during firefighting	 Firefighters should wear full fire-fighting turn-out gear (full Bunker gear) including NIOSH- approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode. 				
SECTION 6: Accidental rel	ease measures				
6.1. Personal precautions, p	protective equipment and emergency procedures				
General measures	: Avoid creating or spreading dust.				
5.1.1. For non-emergency per No additional information available	sonnel				
5.1.2. For emergency respond No additional information available	Iers				
6.2. Environmental precauti	ons				
None.					
6.3. Methods and material for	or containment and cleaning up				
For containment	: If possible, stop flow of product.				
Methods for cleaning up	 Vacuum or scoop spilled material and place in closed containers for disposal. Avoid dust generation. Dispose of waste in accordance with local, state and federal regulations. 				
6.4. Reference to other sect	ions				
No additional information available					
SECTION 7: Handling and					
7.1. Precautions for safe ha	•				
Precautions for safe handling	: Avoid generating dust.				
	age, including any incompatibilities				
Storage conditions	: Store in a closed container in dry area.				
7.3. Specific end use(s)					
Sealant for threaded and flanged pi	pe.				
SECTION 8: Exposure con	trols/personal protection				
3.1. Control parameters					
Magnesium oxide (1309-48-4)					
	CGIH TWA (mg/m ³) 10 mg/m ³				
USA OSHA O	SHA PEL (TWA) (mg/m3) 15 mg/m ³				
	I				
Limestone (1317-65-3) USA OSHA O					
	SHA PEL (TWA) (mg/m3) 5 mg/m ³				
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Graphite (7782-42-5)				
USA ACGIH A	CGIH TWA (mg/m³)	2 mg/m ³ (all forms except graphite fibers)		
USA OSHA O	SHA PEL (TWA) (mg/m3)	5 mg/m ³ (synthetic)		
8.2. Exposure controls				
Appropriate engineering controls	: Local exhaust and gener	ral ventilation must be adequate to meet exposure standards.		
Hand protection	protection : Wear chemical resistant, impervious gloves for routine industrial use.			
Eye protection		: Chemical splash goggles or safety glasses. Emergency eye wash stations and showers should be available within the work area.		
Skin and body protection	: An apron or other imperi clothing is recommended	: An apron or other impermeable body protection is suggested. Full-body chemical protective clothing is recommended for emergency response procedures.		
Respiratory protection	: In case of insufficient ve	: In case of insufficient ventilation, wear suitable respiratory equipment.		
SECTION 9: Physical and	chemical properties			
9.1. Information on basic ph	ysical and chemical properties			
Physical state	: Solid			
Appearance	: Powder.			
Colour	: Gray to black			
Odour	: Odorless			
Odour threshold	: No data available			
рΗ	: No data available			
Relative evaporation rate (butylace	ate=1) : No data available			
Melting point	: No data available			
Freezing point	: No data available			
Boiling point	: No data available			
Flash point	: No data available			
Self ignition temperature	: No data available			
Decomposition temperature	: No data available			
Flammability (solid, gas)	: No data available			
Vapour pressure	: No data available			
Relative vapour density at 20 °C	: No data available			
Relative density	: No data available			
Density	: 2.56			
Solubility	: Water: Appreciable			
Log Pow	: No data available			
Log Kow	: No data available			
Viscosity, kinematic	: No data available			
Viscosity, dynamic	: No data available			
Explosive properties	: No data available			
Oxidising properties	: No data available			
Explosive limits	: No data available			
9.2. Other information				
No additional information available				
SECTION 10: Stability and	reactivity			
10.1. Reactivity				
No additional information available				
10.2. Chemical stability				
The product is stable at normal han	dling- and storage conditions.			

10.3. Possibility of hazardous reactions Will not occur.

10.4.	Conditions	to	avoid

Dust generation.

10.5. Incompatible materials

Avoid contact with strong acids and strong bases.

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10.6. Hazardous decomposition products

Hazardous decomposition products such as hydrogen chloride, chlorine and magnesium oxide fumes may develop with exposure to high temperatures.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

: Not classified

Magnesium chloride, hexahydrate (7791-18-6)			
LD50 oral rat	8100 mg/kg		
ATE (oral)	8100 mg/kg		
Skin corrosion/irritation	: Not classified		
Serious eye damage/irritation	: Not classified		
Respiratory or skin sensitisation	: Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: Not classified		
Reproductive toxicity	: Not classified		
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.		
Specific target organ toxicity (repeated exposure)	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated skin contact may cause burns. Prolonged inhalation of dust may lead to lung damage (pneumoconiosis). Symptoms include coughing, difficulty breathing, and the production of black sputum. Symptoms may be delayed until after years of exposure.		

Aspiration hazard

: Not classified

SECTION 12: Ecological information
12.1. Toxicity
No additional information available
12.2. Persistence and degradability
No additional information available
12.3. Bioaccumulative potential
No additional information available
12.4. Mobility in soil No additional information available
12.5. Other adverse effects
No additional information available
SECTION 13: Disposal considerations
13.1. Waste treatment methods
Waste disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international regulations
SECTION 14: Transport information
In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA
14.1. UN number
Not applicable
14.2. UN proper shipping name Not applicable
Not applicable
SECTION 15: Regulatory information
15.1. US Federal regulations
Magnesium oxide (1309-48-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Limestone (1317-65-3)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

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Dextrin (9004-53-9)			
Listed on the United States TSCA (Toxic Substances Control Act) inventory			
15.2. International regulations			
CANADA			
X-PANDO PIPE JOINT COMPOUND			
WHMIS Classification	Class D Division 2 Subdivision B - Toxic material causing other toxic effects		
Magnesium chloride, hexahydrate (7791-18-6)			
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria		
Magnesium oxide (1309-48-4)			
Listed on the Canadian DSL (Domestic Sustand	ces List) inventory.		
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria		
Limestone (1317-65-3)			
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects		
Graphite (7782-42-5)			
Listed on the Canadian DSL (Domestic Sustand	zes List) inventory.		
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects		
Dextrin (9004-53-9)			
Listed on the Canadian DSL (Domestic Sustances List) inventory.			
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria		
15.3. US State regulations			

Magnesium oxide (1309-48-4)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Limestone (1317-65-3)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Graphite (7782-42-5)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases:	
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H335	May cause respiratory irritation
H373	May cause damage to organs through prolonged or repeated
	exposure

HMIS III Rating

Health

: 1 Sli	ight Hazard -	Irritation o	r minor	reversible	injury possible
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Flammability Physical

: 0 Minimal Hazard : 0 Minimal Hazard

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.