(D) Hoists and Monorail Hoists. Hoists and monorail hoists and their trolleys that are not used as part of an overhead traveling crane shall not require individual motor overload protection, provided the largest motor does not exceed 7½ hp and all motors are under manual control of the operator.

VI. Control

- **610.51 Separate Controllers.** Each motor shall be provided with an individual controller unless otherwise permitted in 610.51(A) or 610.51(B).
- (A) Motions with More Than One Motor. Where two or more motors drive a single hoist, carriage, truck, or bridge, they shall be permitted to be controlled by a single controller.
- **(B)** Multiple Motion Controller. One controller shall be permitted to be switched between motors, under the following conditions:
- (1) The controller has a horsepower rating that is not lower than the horsepower rating of the largest motor.
- (2) Only one motor is operated at one time.
- 610.53 Overcurrent Protection. Conductors of control circuits shall be protected against overcurrent. Control circuits shall be considered as protected by overcurrent devices that are rated or set at not more than 300 percent of the ampacity of the control conductors, unless otherwise permitted in 610.53(A) or 610.53(B).
- (A) Taps to Control Transformers. Taps to control transformers shall be considered as protected where the secondary circuit is protected by a device rated or set at not more than 200 percent of the rated secondary current of the transformer and not more than 200 percent of the ampacity of the control circuit conductors.
- (B) Continuity of Power. Where the opening of the control circuit would create a hazard, as for example, the control circuit of a hot metal crane, the control circuit conductors shall be considered as being properly protected by the branch-circuit overcurrent devices.
- **610.55** Limit Switch. A limit switch or other device shall be provided to prevent the load block from passing the safe upper limit of travel of all hoisting mechanisms.
- 610.57 Clearance. The dimension of the working space in the direction of access to live parts that are likely to require examination, adjustment, servicing, or maintenance while energized shall be a minimum of 750 mm (2½ ft). Where controls are enclosed in cabinets, the door(s) shall either open at least 90 degrees or be removable.

VII. Grounding

610.61 Grounding. All exposed non-current-carrying metal parts of cranes, monorail hoists, hoists, and accessories, including pendant controls, shall be metallically joined together into a continuous electrical conductor so that the entire crane or hoist will be grounded in accordance with Article 250. Moving parts, other than removable accessories, or attachments that have metal-to-metal bearing surfaces, shall be considered to be electrically connected to each other through bearing surfaces for grounding purposes. The trolley frame and bridge frame shall not be considered as electrically grounded through the bridge and trolley wheels and its respective tracks. A separate bonding conductor shall be provided.

ARTICLE 620 Elevators, Dumbwaiters, Escalators, Moving Walks, Wheelchair Lifts, and Stairway Chair Lifts

I. General

620.1 Scope. This article covers the installation of electrical equipment and wiring used in connection with elevators, dumbwaiters, escalators, moving walks, wheelchair lifts, and stairway chair lifts.

FPN No. 1: For further information, see ASME/ANSI A17.1-2000, Safety Code for Elevators and Escalators.

FPN No. 2: For further information, see ASME/ANSI A17.5-1996 (CSA B44.1-1996), Elevator and Escalator Electrical Equipment Certification Standard.

620.2 Definitions.

Control Room (for Elevator, Dumbwaiter). An enclosed control space outside the hoistway, intended for full bodily entry, that contains the elevator motor controller. The room could also contain electrical and/or mechanical equipment used directly in connection with the elevator or dumbwaiter but not the electric driving machine or the hydraulic machine.

Control Space (for Elevator, Dumbwaiter). A space inside or outside the hoistway, intended to be accessed with or without full bodily entry, that contains the elevator motor controller. This space could also contain electrical and/or mechanical equipment used directly in connection with the elevator or dumbwaiter but not the electric driving machine or the hydraulic machine.

Control System. The overall system governing the starting, stopping, direction of motion, acceleration, speed, and retardation of the moving member.

Controller, Motion. The electric device(s) for that part of the control system that governs the acceleration, speed, retardation, and stopping of the moving member.

Controller, Motor. The operative units of the control system comprised of the starter device(s) and power conversion equipment used to drive an electric motor, or the pumping unit used to power hydraulic control equipment.

Controller, Operation. The electric device(s) for that part of the control system that initiates the starting, stopping, and direction of motion in response to a signal from an operating device.

Machine Room (for Elevator, Dumbwaiter). An enclosed machinery space outside the hoistway, intended for full bodily entry, that contains the electrical driving machine or the hydraulic machine. The room could also contain electrical and/or mechanical equipment used directly in connection with the elevator or dumbwaiter.

Machinery Space (for Elevator, Dumbwaiter). A space inside or outside the hoistway, intended to be accessed with or without full bodily entry, that contains elevator or dumbwaiter mechanical equipment, and could also contain electrical equipment used directly in connection with the elevator or dumbwaiter. This space could also contain the electric driving machine or the hydraulic machine.

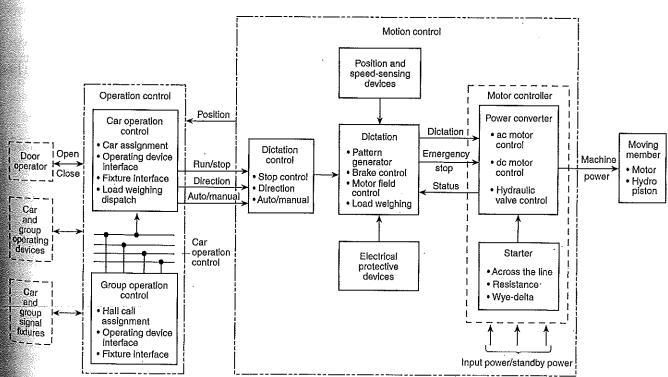
Operating Device. The car switch, pushbuttons, key or toggle switch(s), or other devices used to activate the operation controller.

Signal Equipment. Includes audible and visual equipment such as chimes, gongs, lights, and displays that convey information to the user.

FPN No. 1: The motor controller, motion controller, and operation controller may be located in a single enclosure or a combination of enclosures.

FPN No. 2: FPN Figure 620.2 is for information only.

- **620.3 Voltage Limitations.** The supply voltage shall not exceed 300 volts between conductors unless otherwise permitted in 620.3(A) through 620.3(C).
- (A) Power Circuits. Branch circuits to door operator controllers and door motors and branch circuits and feeders to motor controllers, driving machine motors, machine brakes, and motor-generator sets shall not have a circuit voltage in excess of 600 volts. Internal voltages of power conversion and functionally associated equipment, including the interconnecting wiring, shall be permitted to have higher voltages, provided that all such equipment and wiring shall be listed for the higher voltages. Where the voltage exceeds 600 volts, warning labels or signs that read "DANGER HIGH VOLTAGE" shall be attached to the equipment and shall be plainly visible.
- (B) Lighting Circuits. Lighting circuits shall comply with the requirements of Article 410.
- (C) Heating and Air-Conditioning Circuits. Branch circuits for heating and air-conditioning equipment located on the elevator car shall not have a circuit voltage in excess of 600 volts.



PPN Figure 620.2 Control System.

620.4 Live Parts Enclosed. All live parts of electrical apparatus in the hoistways, at the landings, in or on the cars of elevators and dumbwaiters, in the wellways or the landings of escalators or moving walks, or in the runways and machinery spaces of wheelchair lifts and stairway chairlifts shall be enclosed to protect against accidental contact.

FPN: See 110.27 for guarding of live parts (600 volts, nominal, or less).

620.5 Working Clearances. Working space shall be provided about controllers, disconnecting means, and other electrical equipment. The minimum working space shall not be less than that specified in 110.26(A).

Where conditions of maintenance and supervision ensure that only qualified persons examine, adjust, service, and maintain the equipment, the clearance requirements of 110.26(A) shall be waived as permitted in 620.5(A) through 620.5(D).

- (A) Flexible Connections to Equipment. Electrical equipment in (A)(1) through (A)(4) shall be permitted to be provided with flexible leads to all external connections so that it can be repositioned to meet the clear working space requirements of 110.26(A):
- Controllers and disconnecting means for dumbwaiters, escalators, moving walks, wheelchair lifts, and stairway chairlifts installed in the same space with the driving machine
- (2) Controllers and disconnecting means for elevators installed in the hoistway or on the car
- (3) Controllers for door operators
- (4) Other electrical equipment installed in the hoistway or on the car
- (B) Guards. Live parts of the electrical equipment are suitably guarded, isolated, or insulated, and the equipment can be examined, adjusted, serviced, or maintained while energized without removal of this protection.

FPN: See definition of Exposed in Article 100.

- (C) Examination, Adjusting, and Servicing. Electrical equipment is not required to be examined, adjusted, serviced, or maintained while energized.
- (D) Low Voltage. Uninsulated parts are at a voltage not greater than 30 volts rms, 42 volts peak, or 60 volts dc.

II. Conductors

620.11 Insulation of Conductors. The insulation of conductors shall comply with 620.11(A) through 620.11(D).

FPN: One method of determining that conductors are flame retardant is by testing the conductors to the VW-1 (Vertical-Wire) Flame Test in ANSI/UL 1581-1991, Reference Standard for Electrical Wires, Cables, and Flexible Cords.

- (A) Hoistway Door Interlock Wiring. The conductors to the hoistway door interlocks from the hoistway riser shall be flame retardant and suitable for a temperature of not less than 200°C (392°F). Conductors shall be Type SF or equivalent.
- (B) Traveling Cables. Traveling cables used as flexible connections between the elevator or dumbwaiter car or counterweight and the raceway shall be of the types of elevator cable listed in Table 400.4 or other approved types.
- (C) Other Wiring. All conductors in raceways shall have flame-retardant insulation.

Conductors shall be Type MTW, TF, TFF, TFN, TFFN, THN, THWN, THWN, TW, XHHW, hoistway cable, or any other conductor with insulation designated as flame retardant. Shielded conductors shall be permitted if such conductors are insulated for the maximum nominal circuit voltage applied to any conductor within the cable or raceway system.

- (D) Insulation. All conductors shall have an insulation voltage rating equal to at least the maximum nominal circuit voltage applied to any conductor within the enclosure, cable, or raceway. Insulations and outer coverings that are marked for limited smoke and are so listed shall be permitted.
- 620.12 Minimum Size of Conductors. The minimum size of conductors, other than conductors that form an integral part of control equipment, shall be in accordance with 620.12(A) and 620.12(B).
- (A) Traveling Cables.
- (1) Lighting Circuits. For lighting circuits, 14 AWG copper. 20 AWG copper or larger conductors shall be permitted in parallel, provided the ampacity is equivalent to at least that of 14 AWG copper.
- (2) Other Circuits. For other circuits, 20 AWG copper.
- (B) Other Wiring. 24 AWG copper. Smaller size listed conductors shall be permitted.
- 620.13 Feeder and Branch-Circuit Conductors. Conductors shall have an ampacity in accordance with 620.13(A) through 620.13(D). With generator field control, the conductor ampacity shall be based on the nameplate current rating of the driving motor of the motor-generator set that supplies power to the elevator motor.

FPN No. 1: The heating of conductors depends on root mean-square current values, which, with generator field control, are reflected by the nameplate current rating of the motor-generator driving motor rather than by the rating of the elevator motor, which represents actual but short-time and intermittent full-load current values.

FPN No. 2: See Figure 620.13.

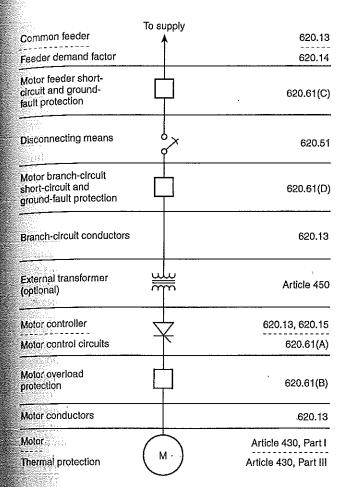


Figure 620.13 Single-Line Diagram.

(A) Conductors Supplying Single Motor. Conductors supplying a single motor shall have an ampacity not less than the percentage of motor nameplate current determined from 430.22(A) and 430.22(E).

FPN. Elevator motor currents, or those of similar functions, may exceed the nameplate value, but because they are inherently intermittent duty and the heating of the motor and conductors is dependent on the root-mean-square (rms) current value, conductors are sized for duty cycle service as shown in Table 430.22(E).

(B) Conductors Supplying a Single Motor Controller. Conductors supplying a single motor controller shall have an ampacity not less than the motor controller nameplate current rating, plus all other connected loads.

FPN: Motor controller nameplate current rating may be derived based on the rms value of the motor current using an intermittent duty cycle and other control system loads, if applicable.

(C) Conductors Supplying a Single Power Transformer. Conductors supplying a single power transformer shall have an ampacity not less than the nameplate current rating of the power transformer plus all other connected loads.

FPN No. 1: The nameplate current rating of a power transformer supplying a motor controller reflects the nameplate current rating of the motor controller at line voltage (transformer primary).

FPN No. 2: See Annex D, Example No. D10.

(D) Conductors Supplying More Than One Motor, Motor Controller, or Power Transformer. Conductors supplying more than one motor, motor controller, or power transformer shall have an ampacity not less than the sum of the nameplate current ratings of the equipment plus all other connected loads. The ampere ratings of motors to be used in the summation shall be determined from Table 430.22(E), and 430.24 and 430.24, Exception No. 1.

FPN: See Annex D, Example Nos. D9 and D10.

620.14 Feeder Demand Factor. Feeder conductors of less ampacity than required by 620.13 shall be permitted, subject to the requirements of Table 620.14.

Table 620.14 Feeder Demand Factors for Elevators

Number of Elevators on a Single Feeder	Demand Factor	
1	1.00	
2	0.95	
3	0.90	
4	0.85	
5	0.82	
6	0.79	
7	0.77	
8	0.75	
9	0.73	
10 or more	0.72	

FPN: Demand factors are based on 50 percent duty cycle (i.e., half time on and half time off).

620.15 Motor Controller Rating. The motor controller rating shall comply with 430.83. The rating shall be permitted to be less than the nominal rating of the elevator motor, when the controller inherently limits the available power to the motor and is marked as power limited.

FPN: For controller markings, see 430.8.

III. Wiring

620.21 Wiring Methods. Conductors and optical fibers located in hoistways, in escalator and moving walk wellways, in wheelchair lifts, stairway chairlift runways, machinery spaces, control spaces, in or on cars, in machine rooms and control rooms, not including the traveling cables connecting the car or counterweight and hoistway wiring, shall be installed in rigid metal conduit, intermediate metal conduit, electrical metallic tubing, rigid nonmetallic conduit, or wireways, or shall be Type MC, MI, or AC cable unless otherwise permitted in 620.21(A) through 620.21(C).

(A) Elevators.

(1) Hoistways.

- (a) Flexible metal conduit, liquidtight flexible metal conduit, or liquidtight flexible nonmetallic conduit shall be permitted in hoistways between risers and limit switches, interlocks, operating buttons, and similar devices.
- (b) Cables used in Class 2 power-limited circuits shall be permitted to be installed between risers and signal equipment and operating devices, provided the cables are supported and protected from physical damage and are of a jacketed and flame-retardant type.
- (c) Flexible cords and cables that are components of listed equipment and used in circuits operating at 30 volts rms or less or 42 volts dc or less shall be permitted in lengths not to exceed 1.8 m (6 ft), provided the cords and cables are supported and protected from physical damage and are of a jacketed and flame-retardant type.
- (d) Flexible metal conduit, liquidtight flexible metal conduit, liquidtight flexible nonmetallic conduit or flexible cords and cables, or conductors grouped together and taped or corded that are part of listed equipment, a driving machine, or a driving machine brake shall be permitted in the hoistway, in lengths not to exceed 1.8 m (6 ft), without being installed in a raceway and where located to be protected from physical damage and are of a flame-retardant type.

(2) Cars.

(a) Flexible metal conduit, liquidtight flexible metal conduit, or liquidtight flexible nonmetallic conduit of metric designator 12 (trade size 3/8), or larger, not exceeding 1.8 m (6 ft) in length, shall be permitted on cars where so located as to be free from oil and if securely fastened in place.

Exception: Liquidight flexible nonmetallic conduit of metric designator 12 (trade size 3/8), or larger, as defined by 356.2(2), shall be permitted in lengths in excess of 1.8 m (6 ft).

- (b) Hard-service cords and junior hard-service cords that conform to the requirements of Article 400 (Table 400.4) shall be permitted as flexible connections between the fixed wiring on the car and devices on the car doors or gates. Hard-service cords only shall be permitted as flexible connections for the top-of-car operating device or the car-top work light. Devices or luminaires (fixtures) shall be grounded by means of an equipment grounding conductor run with the circuit conductors. Cables with smaller conductors and other types and thicknesses of insulation and jackets shall be permitted as flexible connections between the fixed wiring on the car and devices on the car doors or gates, if listed for this use.
- (c) Flexible cords and cables that are components of listed equipment and used in circuits operating at 30 volts rms or less or 42 volts dc or less shall be permitted in lengths not to exceed 1.8 m (6 ft), provided the cords and

cables are supported and protected from physical damage and are of a jacketed and flame-retardant type.

(d) Flexible metal conduit, liquidtight flexible metal conduit, liquidtight flexible nonmetallic conduit or flexible conduit, liquidtight flexible nonmetallic conduit or flexible conduit, liquidtight flexible nonmetallic conduit or flexible conduit, and cables, or conductors grouped together and taped or corded that are part of listed equipment, a driving machine or a driving machine brake shall be permitted on the car assembly, in lengths not to exceed 1.8 m (6 ft) without being in stalled in a raceway and where located to be protected from physical damage and are of a flame-retardant type.

(3) Within Machine Rooms, Control Rooms, and Machinery Spaces and Control Spaces.

(a) Flexible metal conduit, liquidtight flexible metal conduit, or liquidtight flexible nonmetallic conduit of metric designator 12 (trade size 3%), or larger, not exceeding 1.8 m (6 ft) in length, shall be permitted between control panels and machine motors, machine brakes, motor-generator sets, disconnecting means, and pumping unit motors and valves.

Exception: Liquidtight flexible nonmetallic conduit metro designator 12 (trade size 3/8) or larger, as defined in 356.2(2), shall be permitted to be installed in lengths in excess of 1.8 m (6 ft).

(b) Where motor-generators, machine motors or pumping unit motors and valves are located adjacent to or underneath control equipment and are provided with extralength terminal leads not exceeding 1.8 m (6 ft) in length, such leads shall be permitted to be extended to connect directly to controller terminal studs without regard to the carrying-capacity requirements of Articles 430 and 445. Auxiliary gutters shall be permitted in machine and control rooms between controllers, starters, and similar apparatus

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- (c) Flexible cords and cables that are components of listed equipment and used in circuits operating at 30 volts rms or less or 42 volts dc or less shall be permitted in lengths not to exceed 1.8 m (6 ft), provided the cords and cables are supported and protected from physical damage and are of a jacketed and flame-retardant type.
- (d) On existing or listed equipment, conductors shall also be permitted to be grouped together and taped or corded without being installed in a raceway. Such cable groups shall be supported at intervals not over 900 mm (3 ft) and located so as to be protected from physical damage.
- (4) Counterweight. Flexible metal conduit, liquidtight flexible metal conduit, liquidtight flexible nonmetallic conduit or flexible cords and cables, or conductors grouped together and taped or corded that are part of listed equipment, a driving machine, or a driving machine brake shall be permitted on the counterweight assembly, in lengths not to exceed 1.8 m (6 ft) without being installed in a raceway and where located to be protected from physical damage and are of a flame-retardant type.

Escalators.

Wiring Methods. Flexible metal conduit, liquidtight metal conduit, or liquidtight flexible nonmetallic mount shall be permitted in escalator and moving walk liways. Flexible metal conduit or liquidtight flexible admit of metric designator 12 (trade size 3%) shall be mitted in lengths not in excess of 1.8 m (6 ft).

sception: Metric designator 12 (trade size 3/8), nominal, larger liquidight flexible nonmetallic conduit, as defined 356.2(2), shall be permitted to be installed in lengths in acts of 1.8 m (6 ft).

- Class 2 Circuit Cables. Cables used in Class 2 powerinited circuits shall be permitted to be installed within calators and moving walkways, provided the cables are exported and protected from physical damage and are of a seketed and flame-retardant type.
- 6) Flexible Cords. Hard-service cords that conform to the entirements of Article 400 (Table 400.4) shall be permitted as flexible connections on escalators and moving walk control panels and disconnecting means where the entire control panel and disconnecting means are arranged for emoyal from machine spaces as permitted in 620.5.
- (C) Wheelchair Lifts and Stairway Chairlift Raceways.
- (1) Wiring Methods. Flexible metal conduit or liquidtight flexible metal conduit shall be permitted in wheelchair lifts and stairway chairlift runways and machinery spaces. Flexible metal conduit or liquidtight flexible conduit of metric designator 12 (trade size 3/8) shall be permitted in lengths not in excess of 1.8 m (6 ft).

Exception: Metric designator 12 (trade size 3/8) or larger liquidight flexible nonmetallic conduit, as defined in 356.2(2), shall be permitted to be installed in lengths in access of 1.8 m (6 ft).

2) Class 2 Circuit Cables. Cables used in Class 2 powerimited circuits shall be permitted to be installed within wheelchair lifts and stairway chairlift runways and machintry spaces, provided the cables are supported and protected from physical damage and are of a jacketed and flameteardant type.

\$20.22 Branch Circuits for Car Lighting, Receptacle(s), Ventilation, Heating, and Air Conditioning.

(A) Car Light Source. A separate branch circuit shall supply the car lights, receptacle(s), auxiliary lighting power source, and ventilation on each elevator car. The overcurrent device protecting the branch circuit shall be located in the elevator machine room or control room/machinery space or control space.

Required lighting shall not be connected to the load side of a ground-fault circuit interrupter.

- (B) Air-Conditioning and Heating Source. A dedicated branch circuit shall supply the air-conditioning and heating units on each elevator car. The overcurrent device protecting the branch circuit shall be located in the elevator machine room or control room/machinery space or control space.
- 620.23 Branch Circuits for Machine Room or Control Room/Machinery Space or Control Space Lighting and Receptacle(s).
- (A) Separate Branch Circuit. A separate branch circuit shall supply the machine room or control room/machinery space or control space lighting and receptacle(s).

Required lighting shall not be connected to the load side of a ground-fault circuit interrupter.

- (B) Lighting Switch. The machine room or control room/machinery space or control space lighting switch shall be located at the point of entry.
- (C) Duplex Receptacle. At least one 125-volt, single-phase, duplex receptacle shall be provided in each machine room or control room and machinery space or control space.

FPN: See ANSI/ASME A17.1-2000, Safety Code for Elevators and Escalators, for illumination levels.

620.24 Branch Circuit for Hoistway Pit Lighting and Receptacle(s).

(A) Separate Branch Circuit. A separate branch circuit shall supply the hoistway pit lighting and receptacle(s).

Required lighting shall not be connected to the load side of a ground-fault circuit interrupter.

- (B) Lighting Switch. The lighting switch shall be so located as to be readily accessible from the pit access door.
- (C) Duplex Receptacle. At least one 125-volt, single-phase, duplex receptacle shall be provided in the hoistway pit.

FPN: See ANSI/ASME A17.1-2000, Safety Code for Elevators and Escalators, for illumination levels.

620.25 Branch Circuits for Other Utilization Equipment.

- (A) Additional Branch Circuits. Additional branch circuit(s) shall supply utilization equipment not identified in 620.22, 620.23, and 620.24. Other utilization equipment shall be restricted to that equipment identified in 620.1.
- (B) Overcurrent Devices. The overcurrent devices protecting the branch circuit(s) shall be located in the elevator machinery room or control room/machinery space or control space.

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IV. Installation of Conductors

620.32 Metal Wireways and Nonmetallic Wireways. The sum of the cross-sectional area of the individual conductors in a wireway shall not be more than 50 percent of the interior cross-sectional area of the wireway.

Vertical runs of wireways shall be securely supported at intervals not exceeding 4.5 m (15 ft) and shall have not more than one joint between supports. Adjoining wireway sections shall be securely fastened together to provide a rigid joint.

620.33 Number of Conductors in Raceways. The sum of the cross-sectional area of the individual conductors in raceways shall not exceed 40 percent of the interior cross-sectional area of the raceway, except as permitted in 620.32 for wireways.

620.34 Supports. Supports for cables or raceways in a hoistway or in an escalator or moving walk wellway or wheelchair lift and stairway chairlift runway shall be securely fastened to the guide rail; escalator or moving walk truss; or to the hoistway, wellway, or runway construction.

620.35 Auxiliary Gutters. Auxiliary gutters shall not be subject to the restrictions of 366.12(2) covering length or of 366.22 covering number of conductors.

620.36 Different Systems in One Raceway or Traveling Cable. Optical fiber cables and conductors for operating devices, operation and motion control, power, signaling, fire alarm, lighting, heating, and air-conditioning circuits of 600 volts or less shall be permitted to be run in the same traveling cable or raceway system if all conductors are insulated for the maximum voltage applied to any conductor within the cables or raceway system and if all live parts of the equipment are insulated from ground for this maximum voltage, Such a traveling cable or raceway shall also be permitted to include shielded conductors and/or one or more coaxial cables, if such conductors are insulated for the maximum voltage applied to any conductor within the cable or raceway system. Conductors shall be permitted to be covered with suitable shielding for telephone, audio, video, or higher frequency communications circuits.

620.37 Wiring in Hoistways, Machine Rooms, Control Rooms, Machinery Spaces, and Control Spaces.

(A) Uses Permitted. Only such electric wiring, raceways, and cables used directly in connection with the elevator or dumbwaiter, including wiring for signals, for communication with the car, for lighting, heating, air conditioning, and ventilating the elevator car, for fire detecting systems, for pit sump pumps, and for heating, lighting, and ventilating the hoistway, shall be permitted inside the hoistway, machine rooms, control rooms, machinery spaces, and control spaces.

(B) Lightning Protection. Bonding of elevator rails (car and/or counterweight) to a lightning protection system grounding down conductor(s) shall be permitted. The lightning protection system grounding down conductor(s) shall not be located within the hoistway. Elevator rails or other hoistway equipment shall not be used as the grounding down conductor for lightning protection systems.

FPN: See 250,106 for bonding requirements. For further information, see NFPA 780-2004, Standard for the Installation of Lightning Protection Systems.

- (C) Main Feeders. Main feeders for supplying power to elevators and dumbwaiters shall be installed outside the hoistway unless as follows:
- By special permission, feeders for elevators shall be permitted within an existing hoistway if no conductors are spliced within the hoistway.
- (2) Feeders shall be permitted inside the hoistway for elevators with driving machine motors located in the hoistway or on the car or counterweight.

620.38 Electrical Equipment in Garages and Similar Occupancies. Electrical equipment and wiring used for elevators, dumbwaiters, escalators, moving walks, and wheelchair lifts and stairway chairlifts in garages shall comply with the requirements of Article 511.

FPN: Garages used for parking or storage and where no repair work is done in accordance with 511.3 are not classified.

V. Traveling Cables

620.41 Suspension of Traveling Cables. Traveling cables shall be suspended at the car and hoistways' ends, or counterweight end where applicable, so as to reduce the strain on the individual copper conductors to a minimum.

Traveling cables shall be supported by one of the following means:

- (1) By their steel supporting member(s)
- (2) By looping the cables around supports for unsupported lengths less than 30 m (100 ft)
- (3) By suspending from the supports by a means that automatically tightens around the cable when tension is increased for unsupported lengths up to 60 m (200 ft)

FPN: Unsupported length for the hoistway suspension means is that length of cable as measured from the point of suspension in the hoistway to the bottom of the loop, with the elevator car located at the bottom landing. Unsupported length for the car suspension means is that length of cable as measured from the point of suspension on the car to the bottom of the loop, with the elevator car located at the top landing.

620.42 Hazardous (Classified) Locations. In hazardous (classified) locations, traveling cables shall be of a type approved for hazardous (classified) locations and shall comply with 501.140, 502.140, or 503.140, as applicable.

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ır ld 620.43 Location of and Protection for Cables. Traveling cable supports shall be located so as to reduce to a minimum the possibility of damage due to the cables coming in contact with the hoistway construction or equipment in the hoistway. Where necessary, suitable guards shall be provided to protect the cables against damage.

620.44 Installation of Traveling Cables. Traveling cable shall be permitted to be run without the use of a raceway for a distance not exceeding 1.8 m (6 ft) in length as measured from the first point of support on the elevator car or hoistway wall, or counterweight where applicable, provided the conductors are grouped together and taped or corded, or in the original sheath.

Traveling cables shall be permitted to be continued as fixed wiring to elevator controller enclosures and to elevator car and machine room, control room, machinery space, and control space connections, provided they are suitably supported and protected from physical damage.

VI. Disconnecting Means and Control

620.51 Disconnecting Means. A single means for disconnecting all ungrounded main power supply conductors for each unit shall be provided and be designed so that no pole can be operated independently. Where multiple driving machines are connected to a single elevator, escalator, moving walk, or pumping unit, there shall be one disconnecting means to disconnect the motor(s) and control valve operating magnets.

The disconnecting means for the main power supply conductors shall not disconnect the branch circuit required in 620.22, 620.23, and 620.24.

(A) Type. The disconnecting means shall be an enclosed externally operable fused motor circuit switch or circuit breaker capable of being locked in the open position. The disconnecting means shall be a listed device.

FPN: For additional information, see ASME/ANSI A17.1-2000, Safety Code for Elevators and Escalators.

Exception: Where an individual branch circuit supplies a wheelchair lift, the disconnecting means required by 620.51(C)(4) shall be permitted to comply with 430.109(C). This disconnecting means shall be listed and shall be capable of being locked in the open position.

(B) Operation. No provision shall be made to open or close this disconnecting means from any other part of the premises. If sprinklers are installed in hoistways, machine rooms, control rooms, machinery spaces, or control spaces, the disconnecting means shall be permitted to automatically open the power supply to the affected elevator(s) prior to the application of water. No provision shall be made to

automatically close this disconnecting means. Power shall only be restored by manual means.

FPN: To reduce hazards associated with water on live elevator electrical equipment.

- (C) Location. The disconnecting means shall be located where it is readily accessible to qualified persons.
- (1) On Elevators Without Generator Field Control. On elevators without generator field control, the disconnecting means shall be located within sight of the motor controller. Driving machines or motion and operation controllers not within sight of the disconnecting means shall be provided with a manually operated switch installed in the control circuit to prevent starting. The manually operated switch(es) shall be installed adjacent to this equipment.

Where the driving machine of an electric elevator or the hydraulic machine of a hydraulic elevator is located in a remote machine room or remote machinery space, a single means for disconnecting all ungrounded main power supply conductors shall be provided and be capable of being locked in the open position.

(2) On Elevators with Generator Field Control. On elevators with generator field control, the disconnecting means shall be located within sight of the motor controller for the driving motor of the motor-generator set. Driving machines, motor-generator sets, or motion and operation controllers not within sight of the disconnecting means shall be provided with a manually operated switch installed in the control circuit to prevent starting. The manually operated switch(es) shall be installed adjacent to this equipment.

Where the driving machine or the motor-generator set is located in a remote machine room or remote machinery space, a single means for disconnecting all ungrounded main power supply conductors shall be provided and be capable of being locked in the open position.

- (3) On Escalators and Moving Walks. On escalators and moving walks, the disconnecting means shall be installed in the space where the controller is located.
- (4) On Wheelchair Lifts and Stairway Chairlifts. On wheelchair lifts and stairway chairlifts, the disconnecting means shall be located within sight of the motor controller.
- (D) Identification and Signs. Where there is more than one driving machine in a machine room, the disconnecting means shall be numbered to correspond to the identifying number of the driving machine that they control.

The disconnecting means shall be provided with a sign to identify the location of the supply side overcurrent protective device.

620.52 Power from More Than One Source.

- (A) Single-Car and Multicar Installations. On single-car and multicar installations, equipment receiving electrical power from more than one source shall be provided with a disconnecting means for each source of electrical power. The disconnecting means shall be within sight of the equipment served.
- (B) Warning Sign for Multiple Disconnecting Means. Where multiple disconnecting means are used and parts of the controllers remain energized from a source other than the one disconnected, a warning sign shall be mounted on or next to the disconnecting means. The sign shall be clearly legible and shall read as follows:

WARNING PARTS OF THE CONTROLLER ARE NOT DE-ENERGIZED BY THIS SWITCH.

- (C) Interconnection Multicar Controllers. Where interconnections between controllers are necessary for the operation of the system on multicar installations that remain energized from a source other than the one disconnected, a warning sign in accordance with 620.52(B) shall be mounted on or next to the disconnecting means.
- 620.53 Car Light, Receptacle(s), and Ventilation Disconnecting Means. Elevators shall have a single means for disconnecting all ungrounded car light, receptacle(s), and ventilation power-supply conductors for that elevator car.

The disconnecting means shall be an enclosed externally operable fused motor circuit switch or circuit breaker capable of being locked in the open position and shall be located in the machine room or control room for that elevator car. Where there is no machine room or control room, the disconnecting means shall be located in the same space as the disconnecting means required by 620.51.

Disconnecting means shall be numbered to correspond to the identifying number of the elevator car whose light source they control.

The disconnecting means shall be provided with a sign to identify the location of the supply side overcurrent protective device.

620.54 Heating and Air-Conditioning Disconnecting Means. Elevators shall have a single means for disconnecting all ungrounded car heating and air-conditioning power-supply conductors for that elevator car.

The disconnecting means shall be an enclosed externally operable fused motor circuit switch or circuit breaker capable of being locked in the open position and shall be located in the machine room or control room for that elevator car. Where there is no machine room or control room, the disconnecting means shall be located in the same space as the disconnecting means required by 620.51.

Where there is equipment for more than one elevator car in the machine room, the disconnecting means shall be numbered to correspond to the identifying number of the elevator car whose heating and air-conditioning source they control.

The disconnecting means shall be provided with a sign to identify the location of the supply side overcurrent protective device.

620.55 Utilization Equipment Disconnecting Means. Each branch circuit for other utilization equipment shall have a single means for disconnecting all ungrounded conductors. The disconnecting means shall be capable of being locked in the open position and shall be located in the machine room or control room/machine space or control space. Where there is more than one branch circuit for other utilization equipment, the disconnecting means shall be numbered to correspond to the identifying number of the equipment served. The disconnecting means shall be provided with a sign to identify the location of the supply side overcurrent protective device.

VII. Overcurrent Protection

- 620.61 Overcurrent Protection. Overcurrent protectionshall be provided in accordance with 620.61(A) through 620.61(D).
- (A) Operating Devices and Control and Signaling Circuits. Operating devices and control and signaling circuits shall be protected against overcurrent in accordance with the requirements of 725.23 and 725.24.

Class 2 power-limited circuits shall be protected against overcurrent in accordance with the requirements of Chapter 9, Notes to Tables 11(A) and 11(B).

- (B) Overload Protection for Motors. Motor and branch-circuit overload protection shall conform to Article 430, Part III, and the following:
- (1) Duty Rating on Elevator, Dumbwaiter, and Motor-Generator Sets Driving Motors. Duty on elevator and dumbwaiter driving machine motors and driving motors of motor-generators used with generator field control shall be rated as intermittent. Such motors shall be permitted to be protected against overload in accordance with 430.33.
- (2) Duty Rating on Escalator Motors. Duty on escalator and moving walk driving machine motors shall be rated as continuous. Such motors shall be protected against overload in accordance with 430.32.
- (3) Overload Protection. Escalator and moving walk driving machine motors and driving motors of motor-generator sets shall be protected against running overload as provided in Table 430.37.

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(4) Duty Rating and Overload Protection on Wheelchair and Stairway Chairlift Motors. Duty on wheelchair lift and stairway chairlift driving machine motors shall be need as intermittent. Such motors shall be permitted to be protected against overload in accordance with 430.33.

FPN: For further information, see 430.44 for orderly shutdown.

- (C) Motor Feeder Short-Circuit and Ground-Fault Protection. Motor feeder short-circuit and ground-fault protection shall be as required in Article 430, Part V.
- (D) Motor Branch-Circuit Short-Circuit and Ground-Fault Protection. Motor branch-circuit short-circuit and ground-fault protection shall be as required in Article 430, Part IV.

620.62 Selective Coordination. Where more than one driving machine disconnecting means is supplied by a single feeder, the overcurrent protective devices in each disconnecting means shall be selectively coordinated with any other supply side overcurrent protective devices.

VIII. Machine Rooms, Control Rooms, Machinery Spaces, and Control Spaces

620.71 Guarding Equipment. Elevator, dumbwaiter, escalator, and moving walk driving machines; motor-generator sets; motor controllers; and disconnecting means shall be installed in a room or space set aside for that purpose unless otherwise permitted in 620.71(A) or 620.71(B). The room or space shall be secured against unauthorized access.

- (A) Motor Controllers. Motor controllers shall be permitted outside the spaces herein specified, provided they are in enclosures with doors or removable panels that are capable of being locked in the closed position and the disconnecting means is located adjacent to or is an integral part of the motor controller. Motor controller enclosures for escalator or moving walks shall be permitted in the balustrade on the side located away from the moving steps or moving treadway. If the disconnecting means is an integral part of the motor controller, it shall be operable without opening the enclosure.
- (B) Driving Machines. Elevators with driving machines located on the car, on the counterweight, or in the hoistway, and driving machines for dumbwaiters, wheelchair lifts, and stairway lifts shall be permitted outside the spaces herein specified.

IX. Grounding

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620.81 Metal Raceways Attached to Cars. Metal raceways, Type MC cable, Type MI cable, or Type AC cable altached to elevator cars shall be bonded to grounded metal Parts of the car that they contact.

620.82 Electric Elevators. For electric elevators, the frames of all motors, elevator machines, controllers, and the metal enclosures for all electrical equipment in or on the car or in the hoistway shall be grounded in accordance with Article 250.

620.83 Nonelectric Elevators. For elevators other than electric having any electric conductors attached to the car, the metal frame of the car, where normally accessible to persons, shall be grounded in accordance with Article 250.

620.84 Escalators, Moving Walks, Wheelchair Lifts, and Stairway Chairlifts. Escalators, moving walks, wheelchair lifts, and stairway chairlifts shall comply with Article 250.

620.85 Ground-Fault Circuit-Interrupter Protection for Personnel. Each 125-volt, single-phase, 15- and 20-ampere receptacle installed in pits, in hoistways, on elevator car tops, and in escalator and moving walk wellways shall be of the ground-fault circuit-interrupter type.

All 125-volt, single-phase, 15- and 20-ampere receptacles installed in machine rooms and machinery spaces shall have ground-fault circuit-interrupter protection for personnel.

A single receptacle supplying a permanently installed sump pump shall not require ground-fault circuit-interrupter protection.

X. Emergency and Standby Power Systems

620.91 Emergency and Standby Power Systems. An elevator(s) shall be permitted to be powered by an emergency or standby power system.

FPN: See ASME/ANSI A17.1-2000, *Rule 2.27.2*, and CAN/CSA-B44-1994, *Clause 3.12.13*, for additional information.

- (A) Regenerative Power. For elevator systems that regenerate power back into the power source that is unable to absorb the regenerative power under overhauling elevator load conditions, a means shall be provided to absorb this power.
- (B) Other Building Loads. Other building loads, such as power and lighting, shall be permitted as the energy absorption means required in 620.91(A), provided that such loads are automatically connected to the emergency or standby power system operating the elevators and are large enough to absorb the elevator regenerative power.
- (C) Disconnecting Means. The disconnecting means required by 620.51 shall disconnect the elevator from both the emergency or standby power system and the normal power system.

Where an additional power source is connected to the load side of the disconnecting means, the disconnecting means required in 620.51 shall be provided with an auxiliary contact that is positively opened mechanically, and the opening shall not be solely dependent on springs. This contact shall cause the additional power source to be disconnected from its load when the disconnecting means is in the open position.

ARTICLE 625 Electric Vehicle Charging System

I. General

625.1 Scope. The provisions of this article cover the electrical conductors and equipment external to an electric vehicle that connect an electric vehicle to a supply of electricity by conductive or inductive means, and the installation of equipment and devices related to electric vehicle charging.

FPN: For industrial trucks, see NFPA 505-2002, Fire Safety Standard for Powered Industrial Trucks Including Type Designations, Areas of Use, Conversions, Maintenance, and Operation.

625.2 Definitions.

Electric Vehicle. An automotive-type vehicle for highway use, such as passenger automobiles, buses, trucks, vans, neighborhood electric vehicles, and the like, primarily powered by an electric motor that draws current from a rechargeable storage battery, fuel cell, photovoltaic array, or other source of electric current. For the purpose of this article, electric motorcycles and similar type vehicles and off-road self-propelled electric vehicles, such as industrial trucks, hoists, lifts, transports, golf carts, airline ground support equipment, tractors, boats, and the like, are not included.

Electric Vehicle Connector. A device that, by insertion into an electric vehicle inlet, establishes an electrical connection to the electric vehicle for the purpose of charging and information exchange. This device is part of the electric vehicle coupler.

Electric Vehicle Coupler. A mating electric vehicle inlet and electric vehicle connector set.

Electric Vehicle Inlet. The device on the electric vehicle into which the electric vehicle connector is inserted for charging and information exchange. This device is part of the electric vehicle coupler. For the purposes of this *Code*, the electric vehicle inlet is considered to be part of the electric vehicle and not part of the electric vehicle supply equipment.

Electric Vehicle Nonvented Storage Battery. A hermetically sealed battery comprised of one or more rechargeable

electrochemical cells that has no provision for the release of excessive gas pressure, or for the addition of water or electrolyte, or for external measurements of electrolyte specific gravity.

Electric Vehicle Supply Equipment. The conductors, including the ungrounded, grounded, and equipment grounding conductors and the electric vehicle connectors, attachment plugs, and all other fittings, devices, power outlets, or apparatus installed specifically for the purpose of delivering energy from the premises wiring to the electric vehicle.

Personnel Protection System. A system of personnel protection devices and constructional features that when used to gether provide protection against electric shock of personnel.

- **625.3** Other Articles. Wherever the requirements of other articles of this *Code* and Article 625 differ, the requirements of Article 625 shall apply.
- 625.4 Voltages. Unless other voltages are specified, the nominal ac system voltages of 120, 120/240, 208Y/120, 240, 480Y/277, 480, 600Y/347, and 600 volts shall be used to supply equipment covered by this article.
- 625.5 Listed or Labeled. All electrical materials, devices, fittings, and associated equipment shall be listed or labeled.

Ⅱ. Wiring Methods

- 625.9 Electric Vehicle Coupler. The electric vehicle coupler shall comply with 625.9(A) through 625.9(F).
- (A) Polarization. The electric vehicle coupler shall be polarized unless part of a system identified and listed as suitable for the purpose.
- (B) Noninterchangeability. The electric vehicle coupler shall have a configuration that is noninterchangeable with wiring devices in other electrical systems. Nongrounding-type electric vehicle couplers shall not be interchangeable with grounding-type electric vehicle couplers.
- (C) Construction and Installation. The electric vehicle coupler shall be constructed and installed so as to guard against inadvertent contact by persons with parts made live from the electric vehicle supply equipment or the electric vehicle battery.
- (D) Unintentional Disconnection. The electric vehicle coupler shall be provided with a positive means to prevent unintentional disconnection.
- (E) Grounding Pole. The electric vehicle coupler shall be provided with a grounding pole, unless part of a system identified and listed as suitable for the purpose in accordance with Article 250.